



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Split

D3565-1
Job Sheet 167425



Part No: D3565-1

Job Qty: 12 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/12/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Dwg. D3565 Rev. C

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		11/10/17	0.00	0.00	Start Up Large Fab1		<i>DC</i>
100	Waterjet	12 pcs		11/10/17	0.00	0.84	Waterjet1		<i>DC</i>
120	QC	12 pcs		11/10/17	0.00	0.00	QC8		<i>38</i>
130	Large Fab	12 pcs		11/11/17	0.00	10.71	Large Fab 1		<i>BC</i>
140	QC	12 pcs		11/11/17	0.00	0.00	QC9		<i>10 18-3-12</i>
150	QC	12 pcs		11/11/17	0.00	0.00	QC5		<i>10 18-3-12</i>
160	Powdercoat	12 pcs		11/12/17	0.00	0.22	Powdercoat3		<i>BRAS-3-12</i>
170	QC	12 pcs		11/12/17	0.00	0.00	QC3		<i>11</i>
180	Packaging	12 pcs		11/12/17	0.00	0.00	Packaging3	<i>5185</i>	<i>9-89</i>
190	QC21-SA	12 Ea		11/12/17	0.00	0.00	QC21		<i>21</i>

M126370. START 10:25 Q/T: 320° FINISH: 10:55

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3009-3	36	54	0	0
130-Large Fab	M304S16GA	2	136	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate(R44)	0.879inches + 0.010 - 0.001	0.889 0.878		
2	Wearplate(R44)	0.750inches ± 0.030	0.780 0.720		
3	Wearplate(R44)	1.000inches ± 0.030	1.030 0.970		
4	Wearplate(R44)	2.000inches ± 0.030	2.030 1.970		
5	Wearplate(R44)	2.250inches ± 0.010	2.260 2.240		
6	Wearplate(R44)	8.120inches ± 0.010	8.130 8.110		
7	Wearplate(R44)	9.620inches ± 0.030	9.650 9.590		
8	Wearplate(R44)	0.063inches ± 0.010	0.073 0.053		

DART
AEROSPACE
S009854



Wearplate

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO:
Revision:
Operation:
Change No:

D3565 - i
Start up Operation

Mfg Date: 11/14/17
Job No: 167425

